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REPORT NO. PR-407MM-900M

**INSTALLATION INSTRUCTIONS
FOR
407MM-120/-130 MONITOR MOUNT INSTALLATIONS**

REVISIONS

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REFERENCES

1. Dwg. 407MM-120
2. Dwg. 407MM-130

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1.0 INTRODUCTION

This document outlines the procedure for installation of the 407MM-120 and 407MM-130 Monitor Mounts onto the instrumentation panel of Bell 407 helicopters.

2.0 INSTALLATION INSTRUCTIONS

These installation instructions are to be used with flat screen type monitors not exceeding 7.5 pounds and 12.5 pounds for the 407MM-120 and 407MM-130 installations respectively. Weight and balance calculations must consider the weight of monitor/s when installed.

- 2.1 Install 206MM-300-X Support Angle on instrument panel with existing screws as shown. Assure that angle is flush with side of glare shield.
- 2.2 Match drill (2) 0.201 diameter holes in side of the glare shield to the holes in the Support Angle.
- 2.3 Install MM-160-2/-3 Monitor Mount Assembly with indicated hardware as shown.
- 2.4 The Monitor Mount position may be adjusted by loosening the thumb wheel screws (typical 3 places).
- 2.5 Revise aircraft weight and balance to reflect Monitor Mount installation. Make appropriate logbook entries.

