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P U B L I C A T I O N T R A N S M I T T A L

March 31, 2014

JUN 02 2014

TO: Recipients of M250-C18, -C20, -C20B, and C20R Series Commercial Engine Bulletins

SUBJECT: GEARBOX - SPARE ACCESSORY DRIVE GEAR (VACUUM/HYDRAULIC PUMP) REMOVAL.

This letter transmits Revision 8 to the subject commercial engine bulletins:

Model	Bulletin Number
M250-C18 Series	CEB 322
M250-C20 Series	CEB 1165
M250-C20R Series	CEB 72-4101

This is a complete revision. Replace the Revision 7 with this Revision 8.

Revision 8 removes power/accessory gearbox part numbers, drive gearshaft assembly part numbers and changes the parts in the configuration charts.

The following list includes the original issue date and all revisions to this bulletin:

Original issue	February 1, 1980
Revision 1	June 29, 1990
Revision 2	August 15, 1993
Revision 3	August 1, 2001
Revision 4	March 23, 2009
Revision 5	November 21, 2011
Revision 6	May 29, 2012
Revision 7	December 3, 2012
Revision 8	March 31, 2014

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P U B L I C A T I O N T R A N S M I T T A L

March 24, 2014

JUN 02 2014

TO: Recipients of M250® Series IV Engines, M250-C30 Series, M250-C40B, and C47 Series Commercial Engine Bulletins

SUBJECT: ENGINE, SERIES IV DIFFUSER ASSEMBLY - BRAZE INSPECTION

This letter transmits Revision 1 to the subject commercial engine bulletins:

Model	Bulletin Number
M250-C30 Series	CEB-72-3291
M250-C40B	CEB-72-5061
M250-C47 Series	CEB-72-6074

This is a complete revision.

Revision 1 changes to correct engine series and CEB numbers on page 2 and change the compressor reference to gearbox .

The following list includes the original issue date and current revisions to this bulletin:

Original issue	June 17, 2013
Revision 1	March 24, 2014

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CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED- if any have not been received please contact Aviall, Inc. via E-mail: 250pubs@aviall.com, Website: www.aviall.com, Phone: 1-800-AVIALL-1 (North America), 1-972-586-1985 (International).

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P U B L I C A T I O N T R A N S M I T T A L

April 01, 2014

JUN 02 2014

TO: Recipients of 250®-C47 Series Commercial Engine Bulletins.

SUBJECT: ENGINE, FUEL AND CONTROL - OVERSPEED ADAPTER

This letter transmits Revision 1 to the subject commercial engine bulletins:

Model	Bulletin Number
250-C47 Series	CEB A-73-6059

This is a complete revision. Replace original issue with this Revision 1.

Revision 1 changes the Planning Information and Accomplishment Instruction sections of this Commercial Engine Bulletin (CEB).

The following list includes the original issue date and the latest revision to this bulletin:

Original issue	November 07, 2013
Revision 1	April 01, 2014

CUSTOMER SUPPORT
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Bell Helicopter
A Textron Company

JUN 02 2014

INFORMATION LETTER **206-14-105**
22 April 2014

TO: **All owners and operators of Model 206A/B helicopters**

SUBJECT: HYDRAULIC ACTUATORS USABLE ON 206A/B MODELS

This Information Letter is issued to inform owners/operators that the following servo actuators can be mixed and matched on all 206A/B helicopters S/N 4 through 550 having the **TB 206-82-78** accomplished, and S/N 551 through 4690.

AUTHORIZED P/N	VENDOR P/N (ref)
206-076-031-003	41000670
206-076-031-007	41000670-001
206-076-031-013	41000670-005/-005A
206-076-031-017	42C42641-1
206-076-031-021	41000670-007
206-076-031-023	42C42641-3
206-076-031-107 (1)	41000670-009
206-076-031-109	42C42641-9

Note 1: The 206-076-031-107 is the actuator currently available through Vista.

Originally, helicopters S/N 4 through 550 had a different actuator configuration calling for different linkages for support attachment. For questions regarding hydraulic actuators applicability for these specific helicopters S/N 4 through 550 not having the **TB 206-82-78** accomplished, refer to the BHT-206A/B-SERIES-IPB.

For any questions regarding this letter, please contact:

Bell Helicopter Product Support Engineering - Light Helicopters
Tel: 450-437-2862 / 1-800-363-8023 / pselight@bh.com

Export Classification C, ECCN EAR99